

# **SOUTH PRODUCTION NOTES**

**Aug 19, 2015**  
**7-3 Shift notes**

**BASF EMPLOYEES**

**266 Last Recordable**  
**200 Last Lost Time**

**Freight Elevator in 31 is temporarily repaired. Please see instructions before using.**

## **#1 MED / AI 3952:**

Running batches now, it is taking a little longer to get the powder to the hopper. Programming changes have been made. Ammonium valve is working now.

## **#1 RC / AI 3952:**

Begin feeding again when a few bags are on the floor.

## **#2 MED line / Cu 0860:**

Batches requested have been completed. HOLD for now

## **#2 RC/ Cu 0860:**

Hold

## **#3 MED line / D-1702 done, D 0715 next:**

Cleaning (D 0715 next, clean-up sheet on GL desk).  
Powder room hoppers have been cleaned.  
MED- New auger needs to be gotten from stores and installed.  
Dryer still needs worked on.

## **#3 RC / D-1702:**

Calciner was reversed on 2<sup>nd</sup> shift Monday. Still needs to be cleaned.

## **#4 RC / D-0222 next**

Lots of work still needs to be done on the calciner. Feed end overflow hopper was packed with material due to running water thru calciner before cleaning. Still have some crusted material on the tube. Will need engineer to look at to see if it is worth sending someone in to clean.  
The purge air/thermowell tube still needs cleaned off and the screener needs to be reassembled.  
We also need to know if the DC cartridges need to be changed out?  
And if the blowdowns have been fixed?  
Need an alternate oversized screen size. Cannot locate 2M.

**#5 RC / Cu 3818:**

Temps down, Maintenance has removed the thermocouple and knockers from the calciner. The thermocouple needs to be cleaned.

No Cleaning has been started

Clean up sheet on GL desk.

**#6 RC & Dryer / D 1756**

Off line due to visual discharge on the sly scrubber.

Sly- Pump needs to be wired up and some piping cleaned- see email

**West Pfaudler / D-0222 done, cleaning**

Continue clean-up on pfaudler...follow sheet.

Acid wash and 2 rinses have been done. Have engineering inspect film on walls

**East Pfaudler/ D 1756:**

Continue. No space until #6 gets going again.

**6 Tank:**

Tank empty

**7 Tank: KLP solution**

Tank was emptied.

**National Dryer / D-0222.**

Vacuuming has finished and power washer ran for an hour. Should be ready for Schirmer.

**PK Blender: 3915 Pill Mix**

Continue as manpower permits. We have enough Cat B for 2 more batches

Need to keep bldg 9 clean as the repack equipment is still set up. Only bring material that you will use in your shift so that it does not clutter the area.

**Abbe Blender: D 5206 is next**

Tagged out of service until gate is repaired. Will also need to walk through piping and other inspections with Lucas soon, as D 5206 will be coming in a few weeks

Need to install a new HF Pump soon. WOW

**Tower 3 / E 474:**

Valve issue has been resolved. Running. Continue.

**NOTE: Continue QVAM drum leveling. DO NOT CLOSE LAST DRUM as we need to add all lab samples to the last drum.**

**Tower 6 / Cu 0860:**

**Tower running. Will be down maybe late Wednesday night**

**North Screener / Cu 0860:**

**Continue on. Still a lot of totes on the line.**

**South Screener / E 474 next:**

**Switching to E 474. Top has been removed and will be hosed out late on 2<sup>nd</sup> shift Tuesday. Needs to be put back together.**

**#2662 (west) Pill Machine / AI-3915:**

**Continue.**

**#2664 (east) Pill Machine / AI-3915:**

**Electrician worked on protection fault issue, Ok now and running again.**

**TK #2 / V 2010:**

**Done.**

**TK #4 / Cu 0540 finishing, 2508 next:**

**Finished unloading. Continue changeover.**

**Harrop Kiln / AI 3920:**

**Loading and Unloading.**

**Building 27 Belt Filter / 5020:**

**Continue as we have manpower.**

**PRODUCTION PRIORITIES:**

- 1) West Pfaudler
- 2) South Precip/Dry
- 3) Horne Tabletting
- 4) #6RC/East Pfaudler
- 5) #2 RC North (if feed is available)
- 6) #3 MED/#3RC
- 7) #5 Calciner
- 8) #2 MED/#2 RC
- 9) #4 Tunnel Kiln
- 10) #4 Calciner
- 11) Reduction Towers